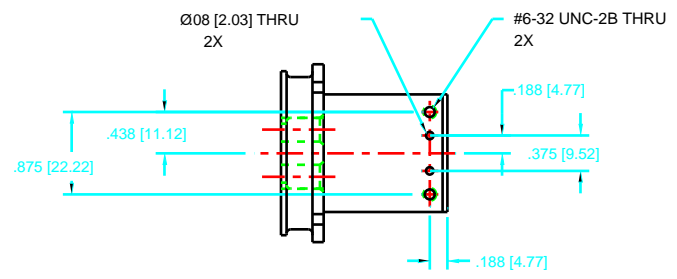
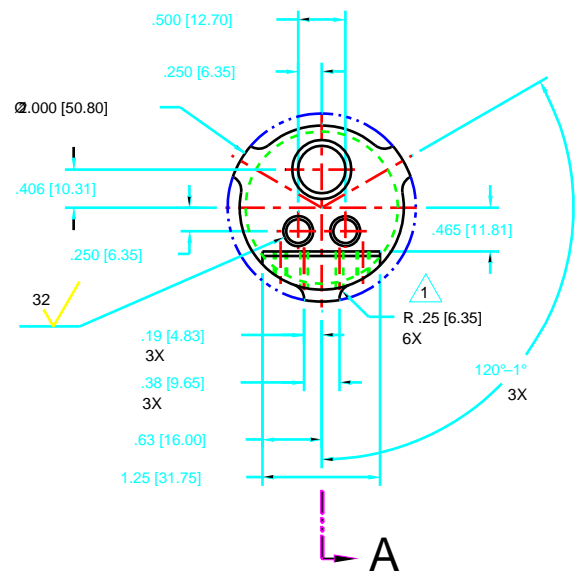
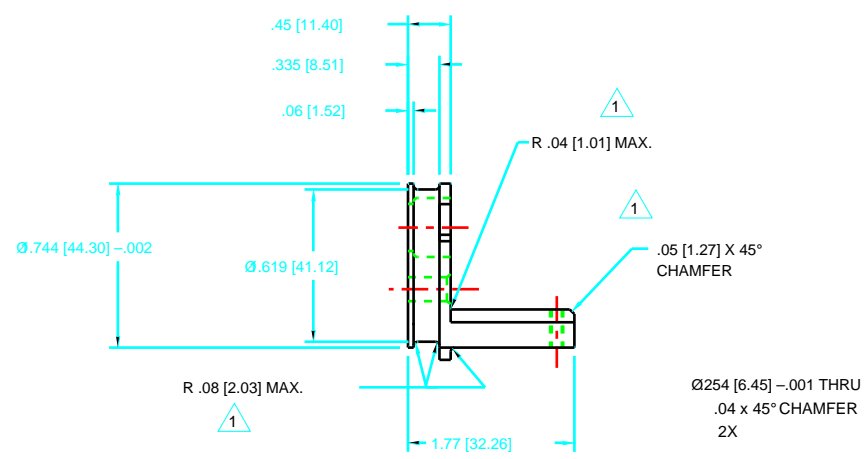


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SECTION A-A



- NOTES:
1. WHEN MACHINING VACUUM PARTS, USE OF SILICONE, SULPHUR-BASED CUTTING FLUIDS AND ABRASIVES IS PROHIBITED. USE TRIM SOL OR APPROVED EQUAL LUBRICANT.
 2. FOR COMPLETE SPECIFICATIONS ON MACHINING, CLEANING, VACUUM REQUIREMENTS, TESTING AND DELIVERY PREPARATION, SEE ANL DOCUMENT #410201-00095.
 3. DIMENSIONS IN BRACKETS [] ARE MILLIMETERS.

REV	CHANGE DESCRIPTION	BY	CHKD	DATE
2	DIMENSION (15°-5°) DELETED	PJE	CB	05/94
2	ADDED SECTION A-A	PJE	CB	05/94
2	DIMENSION .343 WAS .431	PJE	CB	05/94
1	ADDED DIM R .04	PJE	CB	04/94
1	DIMENSION R .08 WAS R .04	PJE	CB	04/94
1	DIMENSION R .25 WAS R .04	PJE	CB	04/94
1	15°-5° WAS 15°-25°	PJE	CB	04/94

ITEM	DWG/PART NUMBER	NOMENCLATURE OR DESCRIPTION	MATERIAL / SPEC	QTY
PARTS LIST				
UNLESS OTHERWISE SPECIFIED, LOG NUMBER A18606 THIS DRAWING IS THE PROPERTY OF ARGONNE NATIONAL LABORATORY				
ALL DIMENSIONS ARE IN INCHES				
TOLERANCES				
DECIMALS ANGLES				
.X .030 [.762] .25				
.XX .010 [.254]				
.XXX .005 [.127]				
SURFACE ROUGHNESS 125				
REMOVE ALL BURRS AND BREAK SHARP EDGES TO MAX				
SURFACE FINISH TO BE IN ACCORDANCE WITH LATEST ARGONNE NATIONAL LABORATORY SPECIFICATIONS				
DO NOT SCALE DRAWING				
DRAWN BY PJE		DATE 6/93	CHEF DESIGN ENGINEER D. SHU	DATE 01/94
CHECKED BY C. BRITE		DATE 11/93	OP LEADER T.M. KUZAY	DATE 01/94
DESIGNER C. BRITE		DATE 8/93	PROJECT MGR	
RESPONSIBLE ENGINEER C. BRITE		DATE 11/93	APPROVED/RELEASED	
MATERIAL 304 OR 304L STAINLESS STEEL		SCALE 1:1	SIZE C	DRAWING NUMBER P4102010107-210103-02
		SHEET 1 of 1		